COMMERCIAL/INDUSTRIAL OIL/GAS/MINES MILITARY/EMERGENCY/PORTABLE OXYGEN

## Air is 78% nitrogen and 21% oxygen.

Separating the air we breathe for a fraction of the cost.

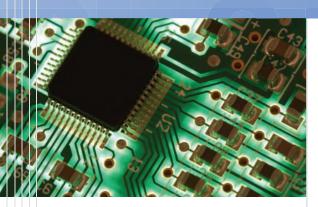
O<sub>2</sub>N<sub>2</sub> Site: Pure Convenience<sup>®</sup>.





Manufacturers of Oxygen and Nitrogen Generators

## • A system for you.



#### Alternative Energy

Aquaculture

Blanketing

Brazing

Chemicals

Cleaning

Curing

Cutting/Welding

Cylinder Filling

Drying

Electronics

Fire Prevention/Suppression

**First Responders** 

Food and Beverage

**Glass Blowing** 



Manufacturers of Oxygen and Nitrogen Generators

# A world leader in O<sub>2</sub> and N<sub>2</sub> generating systems.

What's in a name? For  $O_2N_2$  Site Gas Systems, everything. We design and build oxygen and nitrogen gas generating systems that function on-site at your physical plant, remote location — virtually anywhere you need them. Our systems are used in mission-critical applications, across dozens of industries, in over 70 countries. We often create highly customized designs and all our systems are built in the USA. In over 20 years of business, we have exhibited an unprecedented level of growth and excellence — in fact, we've now made the Deloitte "Fast 50" for several years in a row.

#### Why generate your own gas?

For years, businesses, hospitals, and industries had no alternative to bulkdelivered cryogenic gas to meet their oxygen and nitrogen needs.  $O_2N_2$  Site self-generating systems offer a multitude of advantages over cryo gas. Here are just a few:

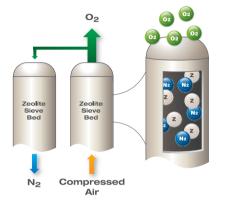
- **Simplicity**. There's no contract to sign with an O<sub>2</sub>N<sub>2</sub> Site system. You buy, rent or lease. And with proper, low-cost maintenance, it will last for decades.
- **Cost-effectiveness**. The average cost per CCF of self-generated gas is one-third to one-half the cost of cryo.
- Versatility. Many O<sub>2</sub>N<sub>2</sub> Site systems are portable, and function anywhere there is electrical power and air including the world's harshest climates and conditions.
- **Reliability**. Because O<sub>2</sub>N<sub>2</sub> Site systems generate gas through the intake and processing of air, you'll never run out of gas.



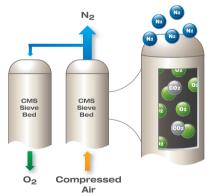




How Does a Oxygen PSA Work?



#### How Does a Nitrogen PSA Work?



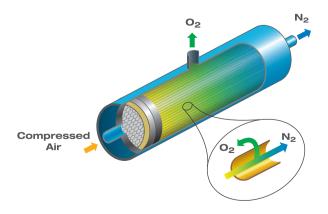
**Membrane.** Membranes are a series of hollow fibers with holes in their walls small enough that  $O_2$  molecules will exit through them under pressure. These same holes, however, are too small to accept  $N_2$  molecules. By forcing air down the fiber, the smaller  $O_2$  molecules escape and the  $N_2$  molecules are captured at the other end. The air in the membrane is usually heated to excite the molecules and increase the chance that they will permeate through the holes.

### How it all works: PSA and membrane technologies made easy.

 $O_2N_2$  Site systems use either PSA (Pressure Swing Adsorption) or membrane technology to generate gas. (Note that is AD-sorption, not AB-sorption. Adsorption is the physical process of separating molecules of gas from each other, while absorption is a chemical process). We design PSA systems to generate both  $O_2$  and  $N_2$ and  $N_2$  membrane systems.

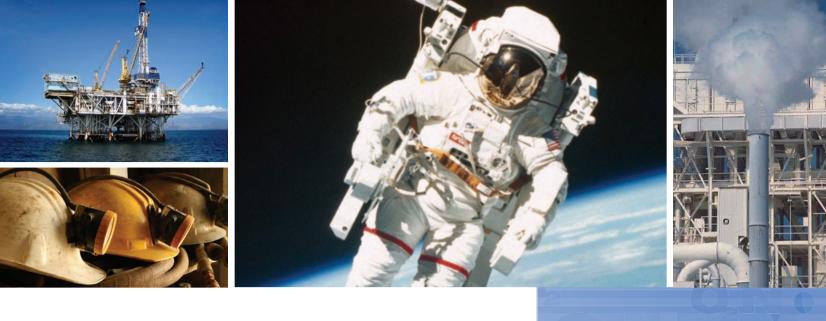
**PSA.** We use compressed air to pressurize a vessel, filled with either carbon or zeolite, which separates molecules by physical composition or structure. By forcing air into the vessel, either  $N_2$  or  $O_2$  molecules get trapped, while the other gas floats free. Pressure is released to draw off the  $O_2$  or  $N_2$  molecules which are collected in a tank. A pressure release valve vents the captured molecules of the unwanted gases into the air, where they immediately combine back to ambient percentages. With our systems, we use two sieve beds that work at opposing ends of the cycle to provide a consistent flow of the desired gas.

How Does a N2 Membrane Work?



Safe Reliable Flexible Rapid ROI Buy, Rent, or Lease Made in the USA





#### From a thousand fathoms below to a hundred miles high – and anywhere in between.

For most of our customers, the question isn't "Where can I use an  $O_2N_2$  Site Gas System?" It's more like, "Why haven't we been using one all along?" You will find our systems across virtually every conceivable use of oxygen or nitrogen. Our systems are designed and built under the supposition that they must operate for decades in the most remote locations in the world, under the harshest extremes of climate, at various combinations of voltage and hertz.



 $O_2N_2\,Site\,\,Gas\,\,Systems,\,Inc.$  35 Budney Rd. | Budney Industrial Park | Newington, CT 06111

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**Heat Treating** Inerting Laboratory Laser Cutting Manufacturing Medical Oxygen Mining Military Oxygen **Oil Drilling and Extraction** Packaging **Pharmaceuticals** Pipelines Propelling Soldering Sintering Sparging Veterinary

#### It all began with a trip to the moon.

It was the 1960s. The Apollo Program was in full swing as the U.S. and the Soviet Union raced to the moon. One of the scientists and engineers working on Project Apollo was Francis X. Hursey. Frank was pioneering PSA oxygen technology on the spacecraft's breathing air team. After Apollo, Frank helped develop one of the first oxygen concentrators for home use. It was this core of knowledge that led him to found  $O_2N_2$  Site Gas Systems in 1987 and was later recognized by Scientific American as a Research Leader.

O<sub>2</sub>N<sub>2</sub> Site Gas has always been a leader in gas generating technology. Continuous innovation ensures we're not only staying ahead of the curve, but also defining it. We bring an extraordinary depth of experience to bear; in fact, many of those involved in R&D at  $O_2N_2$  Site have been with the company for decades. We offer up to 3 different purity levels from the same machine and can integrate our PSA systems with current liquid systems. We specialize in systems designed, sized and built for the correct purity, pressure and flow for each application. We are the only company able to produce 99% oxygen systems using PSA technology and our nitrogen systems have purity levels up to 99.9995%. Our philosophy is to keep the simple processes simple, and make complex processes less complex. This way of thinking has formed the basis for our product reputation safe, continuous, flexible systems that provide cost-saving, reliable gas generation.

 $O_2N_2$  Site has three divisions, Portable Oxygen, Commercial, and Field Services that cover hundreds of applications. From emergency room oxygen on the battlefield and after natural disasters — to nitrogen systems that prevent mine fires, keep tires filled to optimize gas mileage, enhance lead-free soldering, or preserve food, beverages, and pharmaceuticals —  $O_2N_2$  Site has the product that is perfectly designed to solve our customers' needs.





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